

POWER FROM COAL. Scientists Believe the Highest Efficiency Has Been Reached.

THE TRIPLE EXPANSION Used Upon the Great Grayhounds of the Atlantic Ocean.

FIELD OF THE TURBINE ENGINES.

New Utilization of the Exhaust to Generate Electricity.

A HISTORY OF BOILER DEVELOPMENT

[WRITTEN FOR THE DISPATCH.] For a good many reasons the most efficient engines built are those we find aboard a ship. When a factory engine can be improved as to save 100 tons of coal a year it increases its profits by the cost of so much fuel. With a similar improvement in marine engine, the owner saves not only his coal bill, but he can carry 100 tons more paying freight. Should he seek increase in passenger traffic rather than of cargo, he can use his former quantity of fuel and add, perhaps, as much as a knot an hour to the speed of his vessel.

When we learn that the power needed to drive the majestic and the Titanic rises to 600-horse, it becomes plain that the highest efficiency in steam engine practice are held by the inventors who can reduce the cost of the steam engine. We know that the cost of the steam engine is a very wasteful consumer. Suppose we take one of 60-horse power, and set it for an hour at the sole task of generating heat by rubbing iron plates together, or in any other convenient way, we shall find it would not more than give out as much heat as a single pound of anthracite coal—about as much fuel as a winter furnace of an ordinary New York house will consume in an hour.

The efficiency of the engine. We have a rule here which works both ways, so that, were the heat of our ten units of coal fully converted into power, we should have our 60-horse engine propelled by it for an hour. Were the engine of the very best type, it would give us at one-seventh this duty. This modest notion, therefore, shows that the highest efficiency in steam engine practice are held by the inventors who can reduce the cost of the steam engine. We know that the cost of the steam engine is a very wasteful consumer. Suppose we take one of 60-horse power, and set it for an hour at the sole task of generating heat by rubbing iron plates together, or in any other convenient way, we shall find it would not more than give out as much heat as a single pound of anthracite coal—about as much fuel as a winter furnace of an ordinary New York house will consume in an hour.

First and chiefly, this progress is indebted to a steady improvement in both boiler and workmanship. Watt was fully aware that economy lay in the use of high pressure, but he has not boilers strong enough, cylinders true enough, or pistons tight enough for steam much beyond atmospheric pressure. As boiler makers and engine builders have become more expert, and sought new tools of precision to their aid, steam pressures have constantly increased. Five years ago, in this direction, the progress was rapid. In 1880 marine engines rarely ran with steam exceeding 75 pounds pressure, to-day 100 to 200 pounds are common. It is in this increase of pressure that the chief gain in the efficiency of the steam engine has been realized.

The heat to make steam. Steam at 200 pounds requires but little heat for its production than steam at 100 pounds. The heat of our ten units of coal has been put out in it. With regard to her considerations, the smaller a furnace is better. It should admit just air enough to burn the fuel, and no more. The excess beyond this quantity takes heat from the fire to be wastefully carried up the chimney. And the smaller a furnace the more heat is lost for loss of heat by conduction and radiation.

In some of the new ocean racers the heat of the chimney gases is applied to warming the water on its way to the fire, the delivery of this air at a temperature of 180 degrees, instead of say 80 degrees, effecting a very decided saving. If the motion of the vessel is rapid, the heat of the chimney gases would rush out from beneath the boiler, leaving half the work undone. To prevent this a series of projecting iron plates, or baffles, is set throughout the length of the furnace. These baffles compel the hot gases to take a roundabout course and come into the fullest possible contact with the boiler surfaces. Another way in which waste is reduced is by the liberal use of non-conductors in covering the furnace, boiler and the working parts of an engine.

The fire. A long stride ahead was taken when the fire was put inside the boiler, first in one flue in the Cornish type, and then in two, in the Lancashire. If two flues were better than one because they extended the surface at which the heat could do work, would not be better yet to multiply the two into scores? Flues were accordingly reduced to the dimensions of tubes in boilers of the locomotive type with excellent results. With this benefit, however, there came a serious drawback. Soot and ashes are apt to gather inside a fire tube and seriously interfere with the heating process. The remedy for this is ingenious enough; the tubes, inclined in position, are filled with water, and steam is raised in the boiler, and the water is carried off by a pipe, and put in the hottest part of the furnace. Of course, the water must be kept from getting there, but never to so formidable a degree as within the body of fire tubes, and always so as to be more or less effective in their action.

Secret of the New-Work Power. The expanding force of the yacht Norwood is set to set down to the account of water tubes so curved as to raise steam with great rapidity. The expanding force has been lessened with safety by making them of mild steel instead of wrought iron. Tubes 4 inches in diameter and but 1/4 inch in thickness safely bear a pressure of 200 pounds per square inch; while a boiler shell 26 inches in diameter must be three as thick to withstand the pressure. Now that armor-plate tests have shown how much steel can be increased in tenacity by alloying it with nickel, the way opens for a further thinning of boilers and tubes with a new effectiveness for their fuel.

With very high pressure steam raised in due quantity, the engineer's next thought is its fortune in the cylinder. Here he fully avails himself of the vapor's expansive force; he permits but one-twelfth or one-fifth of the cylinder to be filled with steam when in communication with the boiler cut off. During the remainder of the piston's stroke it is urged solely by the steam's elasticity. In this act of expansion something very important happens. We know that the mechanical power shown how much heat were they employed in rubbing two metal plates together. Precisely this much heat disappears from the steam and expands and does the work. The proportion which this amount bears to the steam's total heat serves to mark the degree of the engine's efficiency.

Supposing it to be 10 per cent, then 10 per cent of the furnace's effective heat disappears from the contents of the cylinder in the brief interval between the piston and the next cylinder and piston, iron as they are, become quickly chilled by this action, so that every new charge of steam entering the cylinder must be heated to the temperature of the cylinder walls. With either method the water carried into the boiler can be heated through a good many degrees. Surface condensation has a special and very important advantage, which makes it imperative at sea and on land wherever a water supply is decidedly deficient.

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Object of Triple Expansion. The fall of temperature in each cylinder of a triple expansion engine is kept within one-third the range traversed when full expansion takes place in a single cylinder. Thus the fall of temperature in each of the three cylinders is much more easily kept as hot as the steam which enters it. Quadruple expansion engines have followed the triple, but so far they are in the infancy of their development. Very interesting experiments have been made with pistons and cylinders surfaced with non-conductors such as porcelain, glass and cement. Intended to reduce the cooling effect of expansion. Some practical benefit is very likely to be won in this direction.

In working multiple expansion engines there is a mechanical advantage which has done not a little to recommend them. Their three or four cylinders can be so grouped as to perfectly equalize the strain on the connecting parts, and uniformity of motion is promoted at the same time that repairs are brought to a minimum. With freedom to run at very high speeds, these engines enter upon a further source of gain. The injurious cooling of a cylinder by its expanding contents requires time, though very little, for the reason that the expansion is rapid, only a fraction of this cooling effect can be exerted. Economy, furthermore, comes with increase in an engine's size—this for the reason that the weight of the iron increases as the cube of its length or other dimension, its rubbing surfaces, the areas at which steam can be hurtfully cooled or heated, increase as the square.

The Most Efficient Known. Fully to develop its strong points, this type of engine asks a comparatively steady load, such as that put upon it in a textile mill. Applied to this kind of work a recent test of the triple expansion engine gave as shown an efficiency 30 per cent greater than that of the very best engine of the single cylinder class. It uses less than 1/2 pounds of fuel per horse power per hour. Developing 1,000 horse power, it consumes but 1,445 pounds of Pocomtuc coal per hour. Its third and last expansion is performed in two cylinders instead of one, so as to give perfect balance to the strains on its shaft.

Though marine and stationary engines in their best estate are wasteful of the fuel supplied them, locomotives are more wasteful still. Wide fluctuations of load, frequent stops, exposure of cylinders, all compound to reduce their efficiency. Compounding has been applied to locomotives with highly satisfactory results. Owing, however, to the resistance of the air, it should demand more fuel than the work of two Baldwin locomotives was carefully compared. The engines were practically alike except that one was simple and the other compound. At a speed averaging

18 1/2 miles an hour the latter burned less coal than the former by 35 per cent. On a fast express train between New York and Washington the economy sinks to 15 per cent.

The Work of the Governor. In other than locomotive engines the work to be done varies from moment to moment in a very trying way. A towering wave strikes a ship and suddenly lifts its propeller out of the water; in rolling mills at the stations of cable and electric railroads, the resistance to be overcome fluctuates very sharply. Here arises the need for a governor of the most sensitive kind to demand fully met in recently devised appliances. So immediate is their response to variations of load that they almost seem to anticipate when they must tighten the rein or loosen it.

When by governors and valves of exquisite delicacy, and by a well planned series of cylinders, the engineer has economized his steam to the utmost, he comes at last to the point where much the larger part of his heat must be thrown away. If, as in the locomotive, the exhaust steam is directed into the air this loss is total. If he has a cheap water supply the engineer can effect a saving by condensing this exhaust steam and so harnessing atmospheric pressure to help out the steam at work for him. Con-

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AN ANCIENT BUDDHIST CEMETERY. He who draws forth tsu mikujii will be well for him to obey the heavenly law.

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Returning to my hotel, Akira, my attendant, is bowing and smiling at the door. He has a slip of paper in his hand, a digitized stocking, and with another charming smile and bow, sinks gently into the proffered chair. Akira is a handsome boy, most of his hair, which he declines, but the bronze skin, and fine white teeth, and thick blue-black hair trimmed into a shock that shadows his forehead to the eyes—he has almost the air of a Westerner. He draws the belted robe and snowy stockings of a young Japanese girl. I clap my hands for tea—hotel tea—which he calls "Chinese tea." He offers him a cigar, but he declines, and offers him a pipe. He will smoke his pipe. Thereupon he draws from his girdle a Japanese pipe-case and tobacco-pouch combined—pulls out of the pipe-case a little brass pipe, and a tin of tobacco. These are the ancient Buddhist cemetery. These laths are called in the Japanese tongue sotobas. All have notices cut upon their pipes, and all are painted with Chinese characters on both faces. One inscription is always the phrase, "To Promote Buddhism," painted immediately below the dead man's name. The inscription upon the other surface is always a sentence in Sanscrit, whose meaning has been forgotten even by those priests who perform the funeral rites. One such lath is planted behind the tomb as soon as the monument (haka) is set up, then another every seven days for 49 days, then one after the lapse of 100 days, then one after the passing of three years, then at successively longer periods others are created during 100 years.

And in almost every group I notice one quite different, freshly painted, unpainted white wood, standing beside others gray or even black with age, and there many still older, from whose surface all the characters have disappeared. Lying on the slobber clay. Hundreds stand so loose in the soil that the least breeze jostles and clatters them together with a bony sound. One lath, the inscription upon the other surface is always a sentence in Sanscrit, whose meaning has been forgotten even by those priests who perform the funeral rites. One such lath is planted behind the tomb as soon as the monument (haka) is set up, then another every seven days for 49 days, then one after the lapse of 100 days, then one after the passing of three years, then at successively longer periods others are created during 100 years.

For the Little Children. Roku Jizo—"The Six Jizo"—these images are called in the speech of the people, and such groups may be found in many a Japanese cemetery. They are representations of the most beautiful and tender figure in Japanese popular faith—that charming divinity who cares for the souls of little children, and saves them from demons.

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WHITE MICE OF AFRICA. How the Mother of Five Little Ones' Came Then an Airing—Forming a Chain for Protection—Hiding Under a Heap of Leaves.

The following drama in a thicket took place in Africa, near Biskra: I was returning from the hunt with my orderly, weary with hours of walking under a burning sun, which dried my throat. In these regions of sand nothing can be found to quench thirst but a brackish and putrid water. My thirst had long been empty when at last we caught sight of the first trees of the oasis, and further in the distance the tents of a nomadic tribe.

I sent in all haste in search of milk, and stretched myself out in the shade of a cork tree to wait. I had before me a superb African landscape, but I confess I had little thought of admiring it. My eyes rested, with the vague look of a wearied man, on a thicket of aloes whose branches seemed to caress the foot of a gigantic palm, when suddenly, in the midst of the thicket, appeared a fine, tiny head and two brilliant eyes. My instinct for observing awoke. I forgot my thirst and fatigue; I foresaw something curious, and concentrated my attention on the foot of the palm tree.

Exploring the Surroundings. After minutely examining everything about her, the little animal slowly emerged from its hole, and in a twinkling it was as white as that of a Parisian slipper. The little animal looked, seemed to listen and then she began to move slowly around the tree to make sure that she was alone. At first she kept quite close to the trunk, but gradually enlarged her circle, and when she had explored a certain radius of space she stopped again. "Very good," she seemed to say to herself; "all is quiet. We shall run no risk."

It was only as I looked more closely at them that I understood the cause of their irrepressible alignment and protrusion at the same time a proof of their mother's prudence and ingenuity. The foremost of the little ones held his mother's tail in his mouth, the second held his brother's tail in the same manner, and so on down to the last in the line. In this way, in case of alarm, there was no danger of losing any member of the family.

The mother, after casting a rapid glance about her, uttered a little cry, and the babies, like schoolboys at the master's beck, broke the line, and then, under the watchful surveillance maternal, began to play and to run to and fro. Gravely sitting on her haunches, with her tail straight out behind her, which is a sign of vigilance, the mouse looked on at their play, her eyes gleaming with pleasure. When the little band had had plenty of sport, at a signal they gathered closely together, rolling themselves into a sort of ball, as if they were children. The mother must have less have been practiced and agreed upon beforehand. Then the mother, bringing dried leaves in her mouth, gradually covered the entire ball with view.

Leaving the Little Ones Alone. This operation ended, she withdrew a few steps to examine the result of her labor. She was probably satisfied, for after having gone close to her children, and given them some final injunctions she disappeared in a glade of the neighboring forest. The little ones were motionless under their covering of leaves, nobody could have suspected that a whole family of mice had hidden away there.

About ten minutes later the mother returned, and I then understood her absence, which had puzzled me. She carried in her mouth a nut from which the shell had already been gnawed off. Probably this preparation had been made by the male as a good favor of a family. Again I heard the cry which I had noticed before. Immediately the covering of leaves fell in ruin, and the little fellows ran about their mother. They seemed to know that dinner time had come. After a few busy instants, while both teeth and jaws were doing their part, the nut was brought from its shell and divided into five equal parts, which the children nibbled at with the appetite peculiar to their age. When the little fellows had finished their meal, they returned to their play. The mother made no objection to this. All was tranquil.

ST. LOUIS WATER SUPPLY. A Doctor Stands Up for Adam's Ale in the City of Esages Beer.

A New York gentleman, recently in St. Louis, got himself interviewed on his return home, and stated that St. Louis drinking water was so filthy that everybody was compelled to drink intoxicating liquor, while most people drank to excess from pure necessity, says Dr. Milton M. Berry, of St. Louis, in the Globe-Democrat of that city. This gentleman must have contented himself with looking at a muddy glass of water without tasting it, or he would have found out that St. Louis water is really more palatable before filtration than after, and if he had taken the trouble to make inquiry among the physicians he would have found that there is nothing in our unfiltered water objectionable or hurtful.

It is not every filter that will do its work with our water, but there are several that will purify it thoroughly, yet the sale of filters in the city is not so large as in many other places where the drinking water is so much clearer and more pleasant, for the simple reason that most people prefer it as it comes through the pipes. The New York gentleman, if he ever said what was attributed to him, stands convicted of either ignorance or meanness, or perhaps a little of both.

Two Four-Footer Jokers. Various Means Adopted by a Cat and a Dog to Get a Four Foot. Not very long ago I was witness to a curious instance of practical joking between two animals. Persia was a Persian cat, and Skys was a terrier. They lived together on good terms, there being but a single point of controversy—who should occupy the fur rug in front of the grate. But about this there was strife every day; sometimes strategy, sometimes force.

One day I saw both. Persia had been doing on the rug all the morning and Skys thought it was his turn. He whined, wheedled, barked, tried to crowd himself into a place, but in vain. Suddenly he ran to the window, jumped on a small stool and began to bark furiously, pedded from it, and one of the simplest but apparently most difficult feats in balancing was illustrated.

Making the Finch Die. "You are going to die now," said the trainer, and he laid down the carpet on each side of the dead bird with the palms of his hands, and in the twinkling of an eye the dead bird had come to life, and was perched on the railing upon a toy tree in the farther corner of the room. All of this was done in less than five minutes. These tricks, as you see, are exceedingly simple. The parrot must be taught to do the same things, although it might have taken longer to have roughed the feet out of an excessively big bird. It is equally easy to train birds to fly to the trainer and catch a hemlock seed in his trap.

The Regular Tricks Are Harder. There are many amusing tricks which require apparatus, such as teaching a bird to fire of cannons, pull wagons, haul down flags, draw wagons filled with seed up an inclined plane to the cage, and draw water from a miniature well by a tin handle bucket. But those should not be attempted until the simpler tricks are learned and the would-be trainer has thoroughly acquired the knack of training a bird.

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TRICKS WITH A BIRD. Any Boy Can Train One in Five Minutes if He Knows the Secret.

THE BLONDM TRICK IS EASY. All There is in It is to Utilize the Shape of the Little Body.

GETTING DOVES TO ALIGHT ON YOU [WRITTEN FOR THE DISPATCH.] The bird that is born in captivity is always harder to train than another of the same species which is hatched in freedom.

It is explained that the captive has been accustomed from infancy to the sight of man and to restraint; therefore, when the trainer begins to exercise his authority he finds that his pupil has an unbroken will, and that fear of man does not enter into his mind. I recently called on Mr. Moody, the oldest and best bird trainer in this country. He took from one of the cages a wild bluish-bird.

"Do you want to see me tame and train this bird in five minutes?" he asked. I did. Mr. Moody took the bird in his left hand, making it perch upon his thumb and covering it with his closed fingers. Do you know the deaf and dumb alphabet? If you do, make the sign for the letter "O." If you will not have your hand ready to receive the bird, through the "O" the bird will flutter. The moment its head appears gently catch it in your right hand and keep on rubbing it, first in one hand and then in the other hand until its fear has left it.

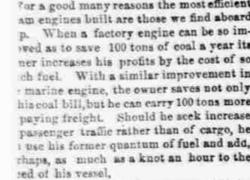
"I do this for a minute to get the fear out of the bird," explained Mr. Moody. "Now of the bird," he said, "I have a moment of time to distribute the bird for a moment on the trainer's forefinger. When it took wing and fluttered away to a bookcase in the corner Mr. Moody followed it. This rubbing, or taming, as it is called, was repeated for two minutes. At the end of that time the little finch perched on the trainer's finger and hopped from one finger to the other as if it had known each perch since it first saw the trainer in old England. When the bird was tired of flying its fear had been removed, so Mr. Moody said, and he seemed a night. "I will now make a shoulder arm."

Taking a straw, the trainer held the finch upright with its breast outward, in his left hand. Then putting the straw in its right hand, he gently caught it in his right hand and kept on rubbing it, first in one hand and then in the other hand until its fear has left it. "Now we will do the Blondin trick," Mr. Moody said, and he took the bird's neck. Mr. Moody gently turned the finch's head backward until the neck made a curve or hook which extended over the straw. Then he held the straw out with the bird's feet.

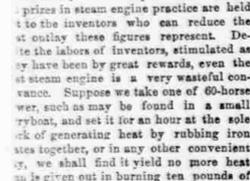
Making the Finch Die. "You are going to die now," said the trainer, and he laid down the carpet on each side of the dead bird with the palms of his hands, and in the twinkling of an eye the dead bird had come to life, and was perched on the railing upon a toy tree in the farther corner of the room. All of this was done in less than five minutes. These tricks, as you see, are exceedingly simple. The parrot must be taught to do the same things, although it might have taken longer to have roughed the feet out of an excessively big bird. It is equally easy to train birds to fly to the trainer and catch a hemlock seed in his trap.

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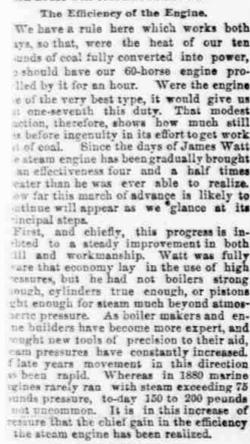
WATER TUBE BOILER.



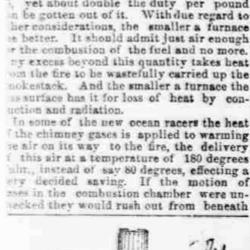
FIRE TUBE (LOCOMOTIVE) BOILER.



TRIPLE EXPANSION ENGINE.



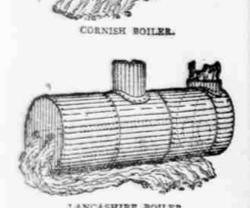
PLAIN BOILER, OLD STYLE.



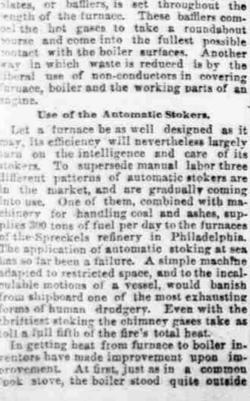
CORNISH BOILER.



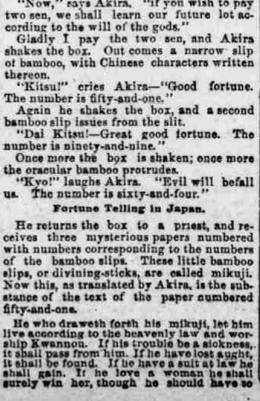
LANCASHIRE BOILER.



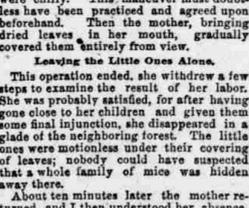
Fire in Tube Water in Tube.



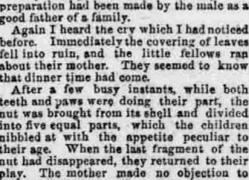
WASHINGTON BUDDHA.



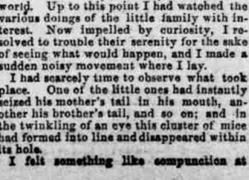
Covering the Young.



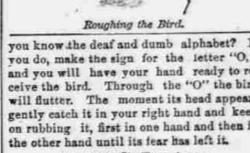
She Thought It Was His Turn.



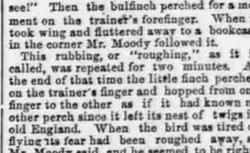
ENGLISH AS SHE IS SPOKE.



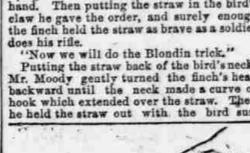
Roughing the Bird.



Roughing Its Feet Afloat.



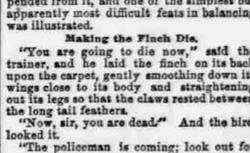
The Blondin Trick.



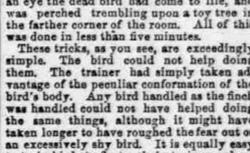
Making the Finch Die.



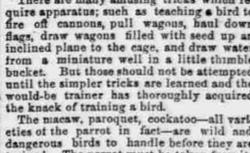
The Regular Tricks Are Harder.



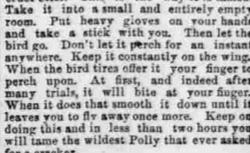
The Regular Tricks Are Harder.



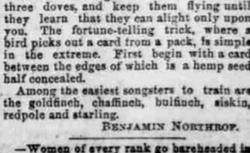
The Regular Tricks Are Harder.



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